

Date: Tuesday, 01/04/2008 12:52:50 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR BRACKET		
Job Number	: 36886A		Part Number	: D20135		
Estimate Number	: 10143		Drawing Number	: D2013 REV C		
P.O. Number	:		Project Number	: N/A		
This Issue	: 01/04/2008 S.O. No. :		Drawing Revision	: C		
Prsht Rev.:	: NC		Material	:		
First Issue	: / /	Type	: SMALL /MED FAB			
Previous Run	: 36466A01		Due Date	: 28/01/2008		Qty: 4 Um: Each
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev:A New Issue 05-11-01 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0750W049	304 RD Tube .750 x .049W
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**Comment:** Qty.: 1.8165 f(s)/Unit Total : 7.2660 f(s)

X Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing

(M304TR0.750W.049)

Batch: M107518

Ss 08/07/10

4

2.0	BRAKE NC	NC BRAKE
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**Comment:** NC BRAKE

1-Punch as per template D2013-T5 and Dwg D2013

SB 08/04/10

2-Flatten ends of D2013-5 tube as per Dwg D2013 using DT8545

E 08/04/14 (4)

3-Bend (1) tube as per Dwg D2013 using Jig DT8201Identify as D2013-5.

FF 08-04-15

4-Deburr as required

E 08/04/14 (2)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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4

PRO

3

**Comment:** INSPECT WORK TO CURRENT STEP

S 08/07/10 X 4

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

241

8/7/10

3P

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2013-5 PAR #: JIA Fault Category: Prod/Ins. Ass' method NCR: Yes No DQA: B Date: 08/07/15  
 QA: N/C Closed: F Date: 08/07/15

		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/04/15	2	1 mirror bracket bend wrong. <u>Human error.</u> R.C empty to switched the orientation of the strut AND Print in wrong location	Initial F0	Destroyed and scrap. and replace Table B# and P/I for Daniel street.	08/04/15 F0	08/04/15	Initial F0	08/04/15

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET

Job Number: 36886A

Part Number: D20135

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/14 AF

Job Completion



MF 08-07-11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

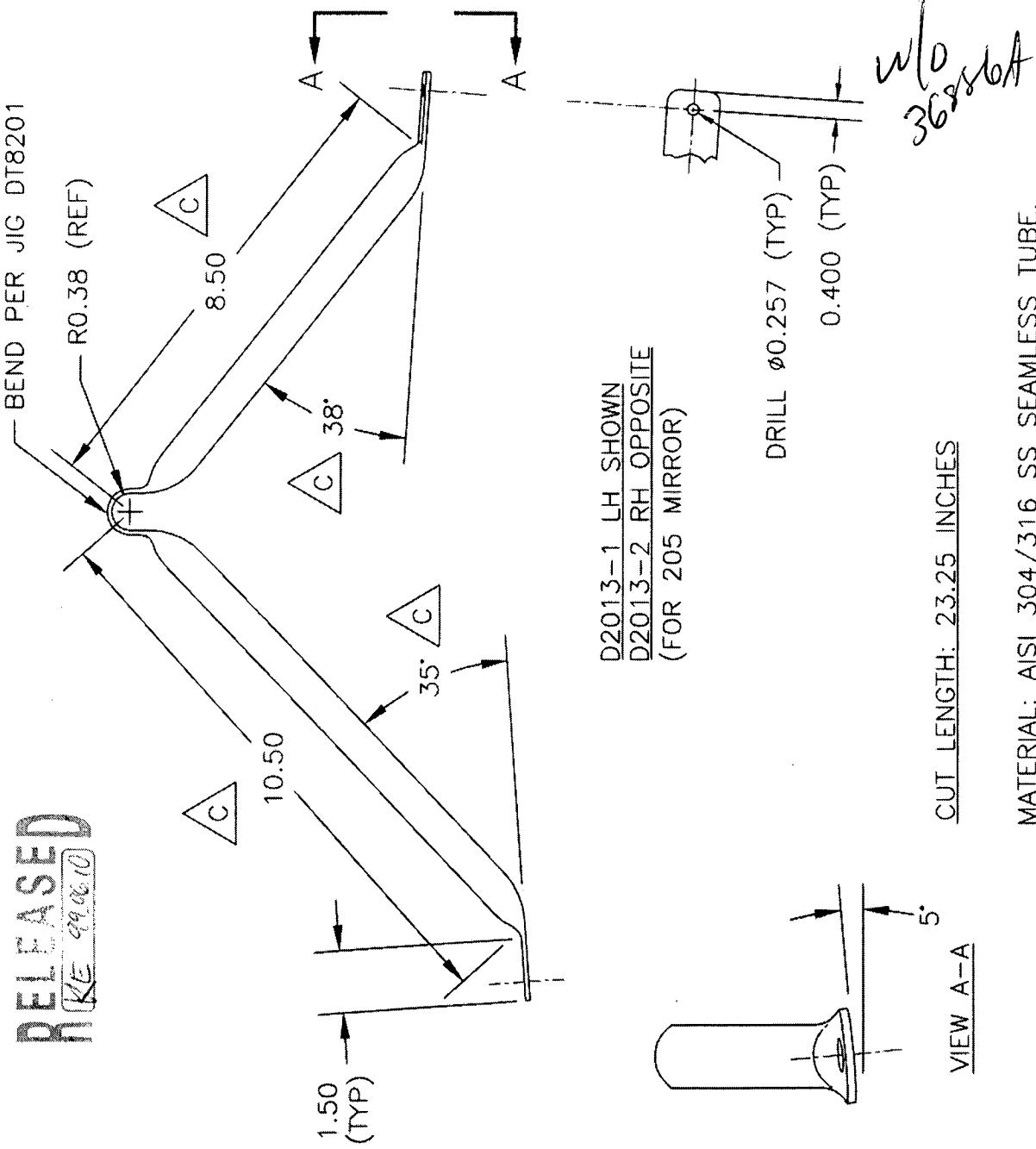
NOTE: Date & initial all entries

**DART**



DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RE	APPROVED JD	DRAWING NO. D2013	REV. C SHEET 1 OF 3
DATE 99.06.07		TITLE MIRROR BRACKET	SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

RELEASED  
RE 29/06/00



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

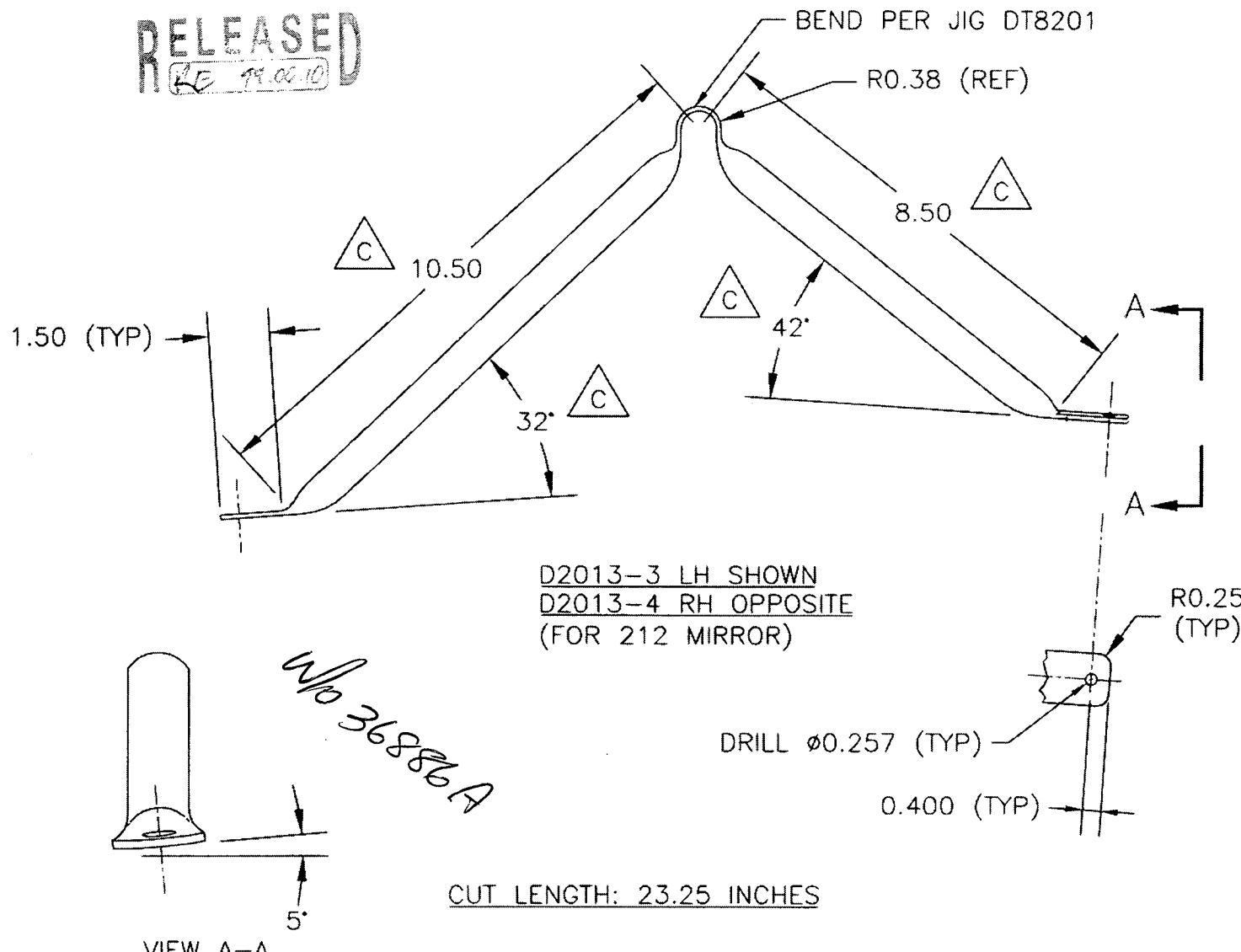
NOTE: Date & initial all entries

**RELEASED**  
RE 99.06.10

**DART**



DESIGN JB	DRAWN BY <i>RF</i>	DART AEROSPACE LTD
CHECKED <i>KE</i>	APPROVED <i>JF</i>	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	SHEET 2 OF 3 REV. C SCALE NTS



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

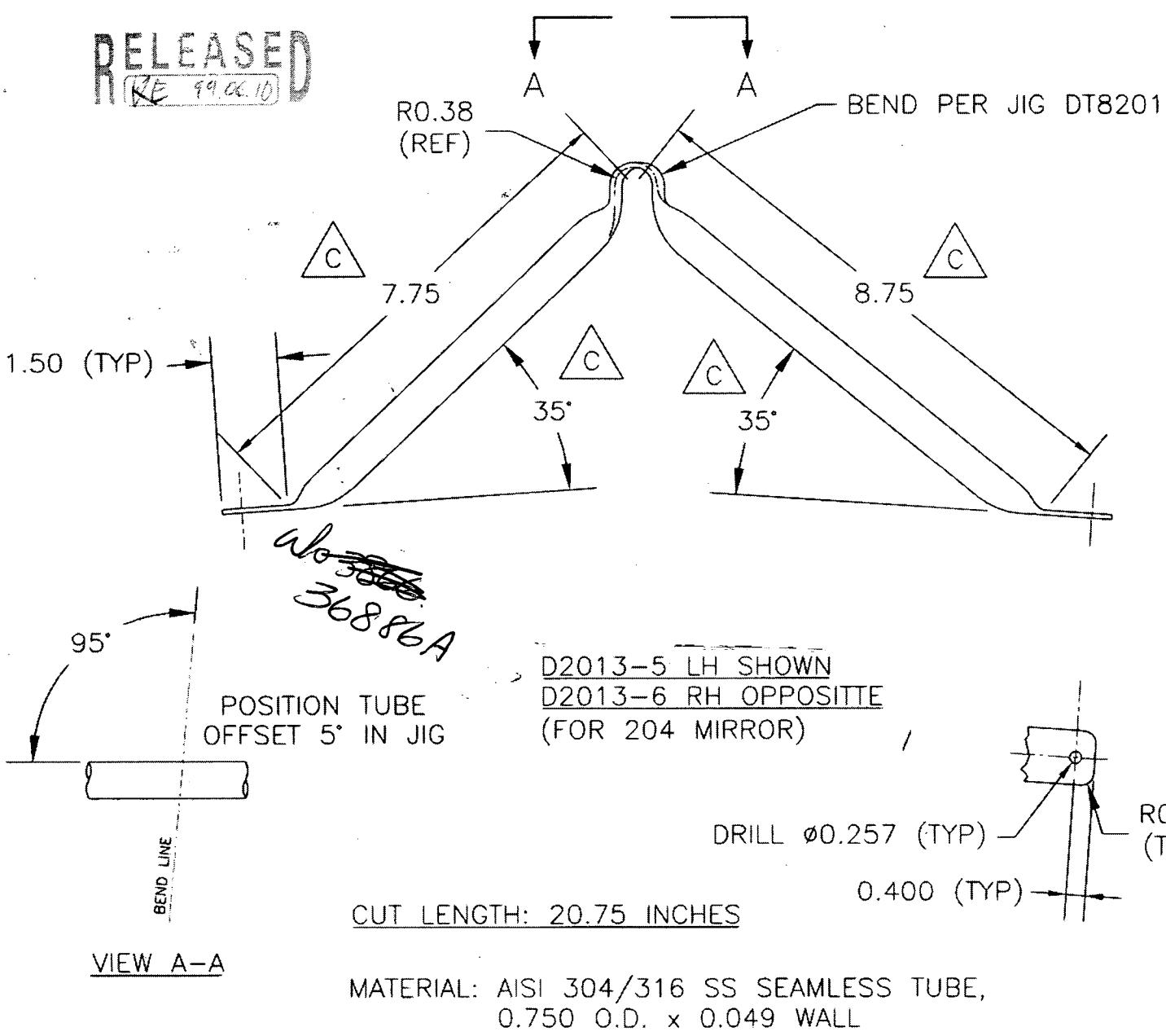
NOTE: Date & initial all entries

RELEASED  
RE 99.06.10

DART



DESIGN JB	DRAWN BY R.F.	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED " "	DRAWING NO. D2013
DATE 99.06.07		REV. C SHEET 3 OF 3 SCALE NTS
		TITLE MIRROR BRACKET



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries